	· ·	Rece	iving R	eport			
Dar Su Packing Slip: Invoice: Receipt: New Supplier	te: 14/3//0 pplier: MAGM Yes No			ached: Complete: ection	ed: Yes	8437 (No No No	N/A N/A N/A N/A
Discrepancies Part Number	Description VML PU	Quantity Ordered		Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
				Initials of	Receiver	QC12	M.
Production/Ad Date Received/Cos Initial	110/10	4				Location	on

H:\FORMS\Purchasing\approved purch\RECREPORT Rev F

Purchase Order Receipt Listing

Monday, March 10, 2014 11:12:41 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO23249 Receipt Dates from 3/10/2014 to 3/10/2014 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Purchase	Line	Project ID	Reference/	PO U/M /	Required Date	Recv	Recv	Cost Per Unit/	Inspected Qty/	MRB Qty/	Book Amt
Order ID/ Curr Type	Nbr/ Insp Req			Stock U/M	Required Qty	Date/ Recv Emp	Qty (PO U/M)	Recv Value	Rejected Qty (PO U/M)	MRB Reject Qty	
endorID\Vendor Name PO23249 2	idor Name 2		VC-MAG002 Magna Si (M6061T6B0.500X01)	Magna Stainless .500X01. f	3/10/2014	3/10/2014	20.0000	\$1.19	0.0000	0	\$23.84
CAD	No		6061-T6 Bar .500 x	x f	20.0000	DES102		\$23.84	0.0000	0	
	m		M128437 M6061T6B0.500X06. f	X06. f	3/10/2014	3/10/2014	20.0000	\$5.82	0.0000	0	\$116.49
	No		6061-T6 Bar .500 x	×	20.0000	DESJ02		\$116.49	0.0000	0	
	4		M128437 M6061T6B0.750X0J	VOX.	3/10/2014	3/10/2014	20.0000	\$1.49	0.0000	0	\$29.80
	No		000 6061-T6 Bar .750 x 1.00	J X	20.0000	DESJ02)	\$29.80	0.0000	0	
	5		M128437 M6061T6B0.750X02. \$\frac{1}{2}	X02. ¢	3/10/2014	3/10/2014	20.0000	\$2.89	0.0000	0	857.79
	No		6061-T6 Bar .750 x)× (20.0000	DESJ02		\$57.79	0.0000	0	
	9		M128437 M6061T6B0.750X03. F	You.	3/10/2014	3/10/2014	20.0000	\$4.33	0.0000	0	886.69
	No		6061-T6 Bar .750 x	J x C	20.0000	DES102		\$86.69	0.0000	0	
	∞		M128437 M6061T6B1.000X02)X02.4	3/10/2014	3/10/2014	10.0000	\$4.77	0.0000	0	\$47.68
	No		500 6061-T6 Bar 1.00 x	0x f	10,0000	DESJ02		\$47.68	0.0000	0	
	10 No		M128437 M6061T6R1.000 ROUND BAR 1.00"	f "00:	3/10/2014	3/10/2014 DESJ02	20.0000	\$1.52	0.0000	0	\$30.34
			M128437								

Book Amt	\$138.16			170.0000	0.0000	0.0000	\$530.79
MRB Qty/ MRB Reject Qty	0	0		uantity:) U/M):	uantity:	t Value:
Cost Per Unit/ Inspected Qty/ Recv Value Rejected Qty (PO U/M)	0.0000	0.0000		Total Received Quantity:	Fotal Qty to Inspect (PO U/M):	Total Reject Quantity:	Total Receipt Value:
Cost Per Unit/ Recv Value	\$3.45	\$138.16			Total		
Reev Qty (PO U/M)	40.0000						
Recy Date/ Recy Emp	3/10/2014 3/10/2014	DES102					
Required Date Required Qty	3/10/2014	40.0000					
PO U/M / Stock U/M	gua Stainless	3ar f)					
Project ID Reference/ Description/ Cert Std	VC-MAG002 Magna Stainless	6061-T6 Round-Bar	M128437				
Line Nbr/ Insp Req	ndor Nar	Š					
Purchase Order ID/ Curr Type	VendorID\Vendor Name PO23249 11	CAD					

0.0000

Total Balance Due Quantity:

Page 2 of 2



Magna Stainless 5775 Kieran St, Saint-Laurent, Quebec H4S 0A3 Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

DART AEROSPACE LID

HAWKESBURY, ON KGA 1K7 1270 ABERDEEN STREET

HAWKESBURY, ON KGA 1K7

C.LAVOIE

Contact:

1270 ABERDEEN STREET SOLD TO: DART AEROSPACE LTD

PACKING LIST

1 of 1 Page

I092109

REPRINT

MTR:C

Ship Terms: PREPAID

SPECIAL INSTRUCTIONS ****STOCK *I092109*

	Currency		Sales Person		Customer Phone	Phone	Customer Fax		Clistomer DO
CANADIAN DOLLARS	LARS		CHRISTINA ANTONIOU		(613) 632	632-5200	(613) 632-1053	3 P0232	
Sales Order			Terms	- ks	Ship Via			Date	Date Shipped
W104033	NET 30 DAYS	ro.	X	NIR:R-557065-1	-		03/06/14		
Ordered	Back Ordered Unit	Unit		Description			Bundle #	Heat #	Shipped
		PC	ALUMINUM FLATS AFL 6061 T6 1/2" x 1-1	1-1/4" x 20'				(-
Н		PC	AFL 6061 T6 1/2" x 6"	× 20,	20' 16 I	LB / 1 PC	L085884	13100171A	
Н		PC	х Т	× 20,	20' 71 I	LB / 1 PC	L085033	14ZSU1/2	-1
ri		PC	AFL 6061 T6 3/4" x 2"	× 20 '	20' 18 I	LB / 1 PC	L081566	22106	- F
н		PC	AFL 6061 T6 3/4" x 3"	x 20'	20' 36 I	LB / 1 PC	L084367	13110453A	
щ	100	PG	AFL 6061 T6 1" x 2-1/2"	2" x 120"	20' 54 I	LB / 1 PC	L084698	13111361A	
-					120" 29 I	LB / 1 PC	L079948	13061511A	-
н		7 <u>4</u>	ALUMINUM ROUND BAR ARB 6061 T6 1" x 20'						
62		PC	ARB 6061 T6 1-1/2" x 20'	, 0 ,	20' 20 I	LB / 1 PC	L084690	13121301A	1 t
			ALL 20' LG BARS MUST SHIPPING *	BE CUT IN	20' 84 LB HALF BEFORE	LB / 2 PC	L.084696	13121091A	. 4

LB

328

Approx Weight:

MILL TEST + C CDE C REQUIS AVEC LIVRAISON

PER ASTM B221

Pieces: 1

Bundles: 2

Received by:

Signature:

Date:

MAGNA Q.C.2

PRODUCT INSPECTION CERTIFICATE

The Aluminum Company of Egypt 48 / 50 Abdel Khalek Sarwat St.

48 / 50 Abdel Ringer Sal water CAIRO - EGYPT - Extrusion Plant -Nag Hammady Tel. 002 02 5762 932 - 002 096 6583 174 - Fax : 002 096 6588 478

CERTIFICATE

Customer

Standard

: DIN EN 755 - EN 10204 - 3.1.B

Order no.:

143476

Box Container No.:

MEDU429263/9

Alloy Length 6061 6100 mm Temper Produce T6 Profiles CHEMICAL COMPOSITION Melt NO. Analysis % Si Fe Cu Ma Mg Cr Zn Ti AI 14ZSU1/2 0.46 0.28 0.1902 0.0965 0.8700 0.0454 0.0187 0.0065 Rest Desaluation and it's attended

Item	Pallet No.	Net Weight (Kg)	No. Of pieces	Frofiles Specification Dim (mm)	Tensile Strægth Rm.	Proof strength Rp. 6.2	Elongation	Briaell hardness HB
1	41313909 X	654	41	FB2"X0.750"	270	245	9	96
2	41313948	496	64	FB3"X0.250"	265	240	9	95
3	41313949	496	64	FB3"X0.250"	265	240	9	95
4	41313951	496	64	FB3"X0.250"	265	240	9	95
5	41313955	421	40	FB2"X0,500"	275	245	9	97
6	41313956	475	60	FB2"X0.375"	270	245	8	96
7	41313957	475	60	FB2"X0.375"	270	245	8	96
8	41313958	516	65	FB2"X0,375"	270	245	8	96
9 .	41313961	539	16	RB2"	270	250	8	96
10	41313971 X	463	33	RT4"X2"X0.120"SC	270	250	8	96
11	41313972	560	76	EA2"X2"X0.1875"	265	242	8	96
12	41313975	470	36	ST2"X2"X0.188"RC	265	242	8	96
13	41313976	470	36	ST2"X2"X0.188"RC	265	242	8	96
14	41313978	470	36	ST2"X2"X0.188"RC	265	242	8	96
15	41314368	601	26	FB6"X0.375"	270	245	8	96
16	41314369	581	25	FB6"X0.375"	270	245	8	96
17	41314370	458	62	EA2"X2"X0.1875"	265	242	8	96
8	41314377	514	30	ST2"X2"X0.250"RC	275	255	8	96
9	41314380	514	30	ST2"X2"X0.250"RC	275	255	8	96
0	41314381	497	29	ST2"X2"X0.250"RC	275	255	8	96
1	41314382	600	70	ST2"X2"X.120"RC	270	250	8	96
2	41314383	600	70	ST2"X2"X.120"RC	270	250	3	96
3	41314386	492	42	FB3"X0,375"	270	245	8	96
Ą	41314387	593	19	FB6"X500"	275	245	9	97
5	41314825	465	54	ST2"X2"X.120"RC	270	250	8	96
6	41314826	465	54	ST2"X2"X.120"RC	270	250	8	
7	41314827	543	63	ST2"X2"X.120"RC	270	250	8	96
3	41314828	464	11	SB2"X2"	270	250	8	96 96

THE ALUMINIUM CO. OF EGYPT FOREIGN BALES DEPT

Date 27/10/2013

14/03/10

The Aluminum Company of Egypt 48 / 50 Abdel Khalek Sarwat St.

Product specification

CAIRO - EGYPT - Extrusion Plant -Nag Hammady Tel. 002 02 5762 932 - 002 096 6583 174 - Fax : 002 096 6588 478

CERTIFICATE

Customer

Standard

: DIN EN 755 - EN 10204 - 3.1.B

Order no.:

14

15

41313937

41313939

41313946

396

385

621

40

158

119

143476

Box Container No.:

TTNU522840/8

Älloy (6061	Length	20		emper	(T6)	Pro	duct	Profiles
CHEMICA	AL CON	IPOSITIO	N						
25 4 370					Analysis %	6			
Melt NO.	Si	Fe	Cu	Mn ·	Mg	Cr	Zu	Tì	AI
/14ZSU1/2	0.46	0.28	0.1902	0.0965	0.8700	0.0454	0.0187	0.0065	Rest

Item	Pallet No.	Net Weight (Kg)	No. Of pieces	Profiles Specification Dim (mm)	Tensile Strength Rm.	Proof strength Rp. 0.2	Elongation	Brineil hardness HB
1	41313915	569	18	FB6"X0.500"	275	245	9	97
2.	41313917	563	36	FB3"X0.500"	270	240	8	96
3	41313920	531	144	EA1.5"X1.5"X0.125"	265	241	8	95
4	41313924	460	44	FB4"X0.250"	265	240	9	95
5	41313925	460	AA	FB4"X0.250"	265	240	9	95
6	41313926	538	16	RB2"	270	250	8	96
7	41313929	470	14	RB2"	270	250	8	96
8	41313930	555	56	EA2"X2"X0.250"	265	240	9	95
9	41313931	555	56	EA2"X2"X0.250"	265	240	9	95
10 .	41313932	555	56	EA2"X2"X0.250"	265	240	9	95
11	41313934	555	56	EA2"X2"X0.250"	265	240	9	95
12	41313935	555	.56	EA2"X2"X0.250"	265	240	9	95
13	41313936	396	40	EA2"X2"X0.250"	265	240	9	95

EA2"X2"X0.250" EA1"X1"X0.125"

FB2"X0.250"

9

8

95

95

95

240

242

240

265

265



The Aluminum Company of Egypt 48 / 50 Abdel Khalek Sarwat St.

CAIRO - EGYPT - Extrusion Plant -Nag Hammady
Tel. 002 02 5762 932 - 002 096 6583 174 - Fax : 002 096 6588 478

CERTIFICATE

Customer

Standard

: DIN EN 755 - EN 10204 - 3.1.B

Order no.:

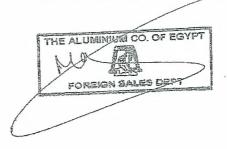
143476

Box Container No.: TTNU522840/8

Alloy	6061	Length	24	1	emper	T6	Pro	luct	Profiles
CHEMICA	AL CON	IPOSITIO	N						
Mariano		· · · · · · · · · · · · · · · · · · ·			Analysis %	6			
Melt NO.	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al
147.STI1/2	0.46	0.28	0.1902	0.0965	0.8700	0.0454	0.0187	0.0065	Rest

Product specification

İtem	Pallet No.	Net Weight (Kg)	No. Of pieces	Profiles Specification Dim (mm)	Teasile Strength Em.	Proof strength Rp. 0.2	Elongation	Brinell hardness HB
1	41313922	536	36	NEA3"X2"X0.250"	260	240	9	95
2	41313969	392	80	ST1"X1"X0.120"RC	270	250	8	96
3	41314367	519	33	ST2"X2"X0.188"RC	265	242	8	96
Ą	41314372	596	120	ST1"X1"X0,120"RC	270	250	8	96
5	41314375	545	110	ST1"X1"X0.120"RC	270	250	8	96
6	41314378	586	50	ST2"X2"X0,120"SC	270	250	8	96
7	41314379	434	37	ST2"X2"X0.120"SC	270	250	8	96
8	41314824	561	54	ST2"X2"X.120"RC	270	250	8	96
9	41314829	561	54	ST2"X2"X.120"RC	270 ·	250	8	96
10	41314830	561	54	ST2"X2"X.120"RC	270	250	8	96
11	41314831	561	54	ST2"X2"X.120"RC	270	250	8	96
12	41314832	561	54	ST2"X2"X.120"RC	270	250	8	96



The Aluminum Company of Egypt 48 / 50 Abdel Khalek Sarwat St.

CAIRO - EGYPT - Extrusion Plant - Nag Hammady Tel. 002 02 5762 932 - 002 096 6583 174 - Fax : 002 096 6588 478

CERTIFICATE

Customer

Standard

: DIN EN 755 - EN 10204 - 3.1.B

Order no.:

143476

Box Container No.: GESU402790/9

Alloy	6061	Length	6100	mm 1	етрег	Т6	Pro	luct	Profiles
CHEMIC	AL COM	POSITIC	N				•		
37.34.37C					Analysis 9	6			
Melt NO.	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al .
14ZSU1/2	0.46	0.28	0.1902	0.0965	0.8700	0.0454	0.0187	0.0065	Rest

Prod	uct	speci	fica	tion
1 1 6 2 6	600	コルケレ	1960	1000

Item	Paliet No.	Net Weight (Kg)	No. Of places	Froiles Specification Dist (mm)	Tensile Strength Ran	Proof strength Rp. 0.2	Elongation .	Brineff hardness HB
1	41313910	632	24	NEA4"X3"X0,375"	270	245	8 .	96
2	41313919	529	144	EA1.5"X1.5"X0.125"	265	241	8	95
3	41313921	516	140	EA1.5"X1.5"X0.125"	265	241	8	95
A.	41313927	538	16	RB2"	270	250	8	96
5	41313928	538	16	RB2"	270	250	8	96
6	41313938	390	160	EA1"X1"X0.125"	265	241	8	95
7	41313942	508	104	EA2"X2"X0.125"	265	241	8	95
8	41313943	508	104	EA2"X2"X0.125"	265	241	8	95
9	41313944	488	100	EA2"X2"X0.125"	265	241	8	95
10	41313947	621	119	FB2"X0.250"	265	240	9 -	95
11	41313950	496	64	FB3"X0.250"	265	240	9	95
12	41313952 X	490	35	RT4"X2"X0.120"SC	270	250	8	96
13	41313953 X	490	35	RT4"X2"X0.120"SC	270	250	8	96
14	41313954	421	40	FB2"X0.500"	270	240	8	96
15	41313959	550	75	EA1.5"X1.5"X0.250"	265	240	9	95
16	41313960	515	70	EA1.5"X1.5"X0.250"	265	240	9	95
17	41313962	530	135	FB1.5"X0.250"	265	240	9	95
18	41313963	659	160	ST1"X1"X0.120"RC	270 .	250	8	96
19	41313964	633	60	FB2"X0,500"	270	240	8	96
20	41313977	470	36	ST2"X2"X0.188"RC	265	242	8	96

THE ALUMINIUM GO. OF EGYPT

The Aluminum Company of Egypt 48 / 50 Abdel Khalek Sarwat St.

CAIRO - EGYPT - Extrusion Plant - Nag Hammady Tel. 002 02 5762 932 - 002 096 6583 174 - Fax : 002 096 6588 478

Customer

Standard

: DIN EN 755 - EN 10204 - 3.1.B

Order no.:

143476

Box Container No.:

GESU402790/9

Alloy.	6061	Length	7320	mm	emper	T6	Pro	duet	Profile:
CHEMIC	AL COM	POSITIO	NC						
Melt NO.					Analysis %	6			
MERCING.	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al
14ZSU1/2	0.46	0.28	0.1902	0.0965	0.8700	0.0454	0.0187	0.0065	Rest

product	Speci	rication

Iferm	Pallet No.	Net Weight (Kg)	No. Of pieces	Profiles Specification Dim (ram)	Tensile Strength Rns.	Proof strength Rp. 0.2	Elongation	Brinell hardness HB
1	41313970	392	80	ST1"X1"X0.120"RC	270	250	8	96
2 ·	41313979	582	36	ST2"X2"X0.188"RC	265	242	8	96
3	41314364	562	36	ST2"X2"X0.188"RC	265	242	8	96
4	41314365	562	36	ST2"X2"X0.188"RC	265	242	8	96
5	41314366	562	36	ST2"X2"X0.188"RC	265	242	8	96
6	41314373	594	120	ST1"X1"X0.120"RC	270	250	8	96
7	41314374	495	100	ST1"X1"X0.120"RC	270	250	8	96
8	41314376	586	50	ST2"X2"X0.120"SC	270	250	8	96

THE ALUMINIUM CO. OF EGYPY FOREIGN BALES DEFT

The Aluminum Company of Egypt 48 / 50 Abdel Khalek Sarwat St.

CAIRO - EGYPT - Extrusion Plant - Nag Hammady Tel. 002 02 5762 932 - 002 096 6583 174 - Fax : 002 096 6583 478

CERTIFICATE

Customer

Standard

: DIN EN 755 - EN 10204 - 3.1.B

Order no.:

143476

Box Container No.:

MSCU556970/0

Allov	6061	Length	6100	mm .	emper	T6	Pro	juct	Profiles
CHEMICA	LCOMF	POSITIO)N	-					
Melt NO.					Analysis %	o ·			
TYACAT TO.	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al
(14ZSU1/2)	0.46	0.28	0.1902	0.0965	0.8700	0.0454	0.0187	0.0065	Rest

Product specification

Item	Pallet No.	Net Weight (Kg)	Na. Of pieces	Profiles Specification Dim (mm)	Tensile Strength Ros.	Fraci strength Rp. 0.2	Elengation	Brinell hardness HB
1	41313911	632	24	NEA4"X3"X0.375"	270	245	8	96
2	41313912	527	20	NEA4"X3"X0.375"	270	245	8	96
3	41313913	501	19	NEA4"X3"X0.375"	270	245	8	96
4	41313914	569	18	(FB6"X0.500")	275	245	9	97
5	41313916	563	36	FB3"X0.500"	270	240	8	96
6	41313918	563	36	FB3"X0.500"	270	240	8	96
7	41313933	555	56	EA2"X2"X0.250"	265	240	9	95
8	41313940	585	112	FB2"X0.250"	265	240	9	95
9	41313941	502	96	FB2"X0.250"	265	240	. 9	95
10	41313965	547	36	FB6"X0.250"	265	240	9	95
11	41313966	455	30	FB6"X0.250"	265	240	9	95
12	41313967	455	30	FB6"X0.250"	265	240	9	95
13	41314384	469	40	FB3"X0.375"	270	245	8	96
14	41314385	469	40	FB3"X0.375"	270	245	8	96

on/ 14/03/11

THE ALUMINIUM CO. OF EGYPT FOREIGN BALES DEPT

The Aluminum Company of Egypt 48 / 50 Abdel Khalek Sarwat St.

CAIRO - EGYPT - Extrusion Plant - Nag Hammady
Tel. 002 02 5762 932 - 002 096 6583 174 - Fax : 002 096 6588 478

CERTIFICATE

Customer

Standard

: DIN EN 755 - EN 10204 - 3.1.B

Order no.:

143476

Box Container No.: MSCU556970/0

Alloy	6061	Length	7320	mm /	lemper.	T6	Pro	iuci	Profiles
CHEMICA	L COM	POSITIO	N						
Melt NO.					Analysis %	6			
Tracte 140.	Si	Fe	Cu	Me	Mg	€r	Zn	Ti	Al
14ZSU1/2	0.46	0.28	0.1902	0.0965	0.8700	0.0454	0.0187	0.0065	Rest

Product specification

Item	Pallet No.	Net Weight (Kg)	Na. Of pieces	Profiles Specification Dim (mm)	Tensile Streagth Rm.	Proof strongth Rp. 0.2	Elongation	Brinell hardness HB
1	41313923	624	42	NEA3"X2"X0.250"	265	240	9	95

THE ALUMINIUM CO. OF EGYPT Foreigh Sales Dept

MATERIAL: .500) RECEIVED BY: DATE: /// P/O# 2: QUANTITY ORDERED: 2 THICKNESS ORDERED: SHEET SIZE:	P/O# 23249 QUANTITY ORDERED: 20 A THICKNESS ORDERED: SHEET SIZE:					yk)	
DESCRIPTION	(Ch	CR eck N)		C	OMMENTS		
SURFACE DAMAGE	Υ						
INCORRECT FINISH	Υ	N					
CORROSION	Y	(N)					
INCORRECT GRAIN DIRECTION	Υ	N					
INCORRECT MATERIAL	Υ						
INCORRECT THICKNESS	Υ	(N)					
PHOTO REQUIRED	X	(N)					
CORRECT MATERIAL	(X)	N		- 0.110			
CORRECT REF # TO LINK CERT	(Y)	N		3249	170		
CORRECT MATERIAL IDENTFICATION	0	N		14254	1/2		
CORRECT M# ON THE MATERIAL	Ŋ	N		71.289	3-/		
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(Ñ)					
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	N)					
CUT SAMPLE PIECE	E OF	MAT	TERIAL AND ORD RESULT	PREFORM A I	HARDNESS C	HECK.	
			HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL							
SIZE OF TEST SAMPLE							9.1
HARDNESS / DUROMETER REA	DIN	G		47 HRB			14/18
	<u>t</u>	esters	located in the (Quality Office			

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

ENGINEERING SIGNOFF (if required)

DATE:

QC 18 INSPECTION

INSPECTED BY:



MILL TEST ASTM B221-12

411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4 TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210 http://www.extrudex.com

MOSE Solebo

EXTRUDEX ORDER NO. MANIFEST NO

162542 —

MADE IN CANADA

CERTIFICATION

MILL TEST ASTM B221-12

Mechanical Properties

1" X 3/4" FLAT BAR

MAGNA STAINLESS INC

EXTRUDEX ALUMINUM (QUE) S.E.C.

Cert Cades

CUSTOMER PO

0.99

S

2444

10/31/2013

DIE NUMBER

DATE OF SHIPMENT

CUSTOMER PART NUMBER

DT02444

84210 / 25014

6061)

6

HOUSE ACCOUNTS

PART BESCRIPTION

("X3/4" FUNT BAR

Alloy

10

A.11

Chemical Composition

Cast Number

22106

6061

0.56

0.22

<u>Cu Mn Mg Cr Ni Zn Ti Ga</u> 0.199 0.061 0.82 0.046 0.00 0.006 0.0090 0.00

0.00

0.00

0.00 N

0.00

0.00 Pb

0.00 Sn

0.00 100

C

2

0.00 Remainder 0.00

ΙΦ

100

Te

A.11

6061

Test Date

Oct/29/13

43.8

Strength (KSI)

(KSI)

Ultimate Tensile Yield Strength Percent

39.0

Elongation

16.70

88.1, 87.9, 88.3

Hardness

Conductivity

specifications. We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper Dry Wood

Quality Control Manager David Natale

MATERIAL: 606/176 75X1.00
RECEIVED BY: 2mp
DATE: 14/03/10

<u>P/O#</u> 2	32	949		MATERIAL CE	RI RECEIVED	<u>ye</u>	
QUANTITY ORDERED:	20			QUANTITY	RECEIVED:	20-	<u> </u>
THICKNESS ORDERED: 75	-11	-61	7	THICKNESS	RECEIVED:	.75X	400
	A -	· ()		SHEET SIZE			
SHEET SIZE:				SHELT SIZE	TILOLIVLD.		
		CR					
DESCRIPTION		eck		C	OMMENTS		
		N)					
SURFACE DAMAGE							
INCORRECT FINISH	Y	(1)					
CORROSION	Y	N					
INCORRECT GRAIN DIRECTION	Y						
INCORRECT MATERIAL	Y	(1)					
INCORRECT THICKNESS	Y	(N)					
PHOTO REQUIRED	Y	(N)					
CORRECT MATERIAL	(A)	N					
CORRECT REF # TO LINK CERT	(X)	Ν		23249			
CORRECT MATERIAL IDENTFICATION	(V)	N		22106			
CORRECT M# ON THE MATERIAL	180	N		712843-			
DOES THIS MATERIAL REQUIRE		M					
ENGINEERING SIGN OFF	Υ	(N)					
DOES THIS REQUIRE AN		A					
EXTRUSION REPORT	Y	(N)					
			EDIAL AND	DDEEODM A L	IADDNIESS (PHECK	
CUT SAMPLE PIEC					ARDINESS C	HEUN.	
	h	RECC	ORD RESULT	T HRB T	DUR A	DUR D	
TYPE OF MATERIAL			HRC	I HAD	DONA	DOME	
TYPE OF MATERIAL							15
SIZE OF TEST SAMPLE	A DUAL			12 1000			$\exists Q_{ild}$
HARDNESS / DUROMETER REA			to a stool in the c	172 +1RB			1910
	<u>te</u>	sters	located in the C	Quanty Office			
20 10 11075051011				EN	IGINEERING	SIGNOFF /	if required)
QC 18 INSPECTION	_			E	NGIINEENING	BY:	i i oquii ou)
INSPECTED BY:	2/	;			D	ATE:	
DATE: 11/105	5/ //				DF	\!L.	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Material Test Report

Manifest: 675549

Ship To: Magna Stainless Inc.

MAGNA 0.0.2

5775 Kieran St.

St-Laurent, QC H4S 0A3

Our Order: 859538 - 1

Cust P.O.: PO26016

Die: ES05741

Part: 05741-000-240

Alloy Temper: 6061 T6

Description 750 x 2.000

Print Date: 1/14/14

	Chemical Composition Range											
6061	<u>Si</u>	<u>Fe</u>	<u>Cu</u>	Mn	Mg	<u>Cr</u>	<u>Zn</u>	<u>Ti</u>	OtherEach	OtherTotal		
Min	0.40	-	0.15		0.8	0.04						
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15		

Mechanical Properties

Strength ksi

Sample ID	Cast #	<u>Lot #</u>	Test Date	<u>Ultimate</u> <u>Tensile</u>	Yield 2% offset	Elongation 2" gage length
40460	(13110453A)	A11	1/3/14	46.80	41.65	16.5

Applicable Specifications: (ASTMB221-13

QQA200/8

and 14/03/11

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment,

Eric Hotte - Tensile Testing

Authorized:

Evan Eng, Quality Assurance Mgr.

MATERIAL: 606(T	6.7	<u>50x 2.00</u>)			
RECEIVED BY:	mo					
DATE: 14	103/	1(
P/O#	320	19	MATERIAL CER	RT RECEIVED	yes	
QUANTITY ORDERED:	201		QUANTITY F	RECEIVED:	20	1
THICKNESS ORDERED: 75	-VS	00	THICKNESS	RECEIVED:	-75X	2.00
		(/(/	SHEET SIZE	_		
SHEET SIZE:			OFFICE T OFFI	TILOLIVED		
	NCR		0.0	DAMENTO.		
DESCRIPTION	(Check		CC	OMMENTS		
	Y/N)					
SURFACE DAMAGE	YN					
INCORRECT FINISH	YN					
CORROSION	Y (10)					
INCORRECT GRAIN DIRECTION	YN					
INCORRECT MATERIAL	YN					
INCORRECT THICKNESS	Y					
PHOTO REQUIRED	YN					
CORRECT MATERIAL	(X) N		2321/	00		
CORRECT REF # TO LINK CERT	~		121100	12-3 A		
CORRECT MATERIAL IDENTFICATION CORRECT M# ON THE MATERIAL	N N		191784	133		
	(12) 1		11331			
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	YW					
DOES THIS REQUIRE AN EXTRUSION REPORT	YD					
CUT SAMPLE PIEC	E OF MA	ATERIAL AND	PREFORM A H	IARDNESS C	HECK.	
	REC	ORD RESULT		DUD A	DUDD	Т
		HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL						- 0 -
SIZE OF TEST SAMPLE	DINO		49 NRB			- rulsolv
HARDNESS / DUROMETER REA		and the state of the state of	1 9 11: 2			
	<u>tester</u>	s located in the C	manty Office			

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

ENGINEERING SIGNOFF (if required)

DATE:

QC 18 INSPECTION

INSPECTED BY:

DATE:

14/03/11

Material Test Report

Manifest: 272189

Ship To: Magna Stainless Inc.

5775 Kieran St.

St-Laurent, QC H4S 0A3

Our Order: 859389 - 1

Cust P.O.: PO25883

Die: ES05719

Part: 05719-000-240

Alloy Temper 6061 T6

Description, .750 x 3.000

Print Date: 1/16/14

	Chemical Composition Range										
6061	Si	<u>Fe</u>	Cu	Mn	Mg	<u>Cr</u>	Zn	<u>Ti</u>	OtherEach	Other Total	
Min	0.40		0.15		8.0	0.04					
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15	

				nical Proper strength ksi	ties		
Sample ID	Cast#	Lot#	Test Date	<u>Ultimate</u> <u>Tensile</u>	Yield 2% offset	Elongation 2" gage length	
40415	13111361	A11	1/1/14	41.82	37.84	23.0	

Applicable Specifications: (ASTMB221-13

QQA200/8

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Eric Hotte - Tensile Testing

Authorized:

Evan Eng, Quality Assurance Mgr.

MATERIAL: LOLAL RECEIVED BY: DATE: / // P/O# 2 QUANTITY ORDERED: THICKNESS ORDERED: . 7- SHEET SIZE:	5X3.00 // ? 	MATERIAL CEI QUANTITY I THICKNESS SHEET SIZE	RECEIVED:	913 207 .75X	3.06			
DESCRIPTION	•	eck N)		CC	OMMENTS			
SURFACE DAMAGE	Υ	N						
INCORRECT FINISH	Υ	N						
CORROSION	Υ	(N)						
INCORRECT GRAIN DIRECTION	Υ							
INCORRECT MATERIAL	Υ	(N)						
INCORRECT THICKNESS	Υ	N						
PHOTO REQUIRED	Y	N)					·	
CORRECT MATERIAL	0	N		0 3 5/4	16			
CORRECT REF # TO LINK CERT	(Y)	N	13413111					
CORRECT MATERIAL IDENTFICATION	10	N		1156	155			
CORRECT M# ON THE MATERIAL	(4)	N		111239	37			
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(N)						
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	Ŋ						
CUT SAMPLE PIECE	E OF	MA ⁻	TERIAL AND F	PREFORM A F	HARDNESS CI	HECK.		
		REC	ORD RESULT	S BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER REA	NID	G	HRC	HRB 49 HRB	DUR A	DUR D	14/03/4	
			located in the Q	uality Office				

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

ENGINEERING SIGNOFF (if required)

DATE:

QC 18 INSPECTION

INSPECTED BY: Only DATE: 14/03/1/



TÉLÉPHONE: TÉLÉCOPIEUR:

(418) 831-4444 (418) 831-7400

SANS FRAIS: (800) 704-4244

770 Chemin Olivier, St-Nicolas, Québec G7A 2N2

CERTIFICAT DE CONFORMITÉ

Ce certificat garantit que le matériel décrit ci-dessous a été produit conformément au manuel d'assurance qualité d'EXTRUDEX ALUMINIUM (QUÉBEC) S.E.C., selon les normes:

(ANSI H35.1-1997) & (ASTM B221)

LOT: 1A1		
NOM DU CLIENT:	MAGNA STAINLESS INC.	
VOTRE NUMÉRO DE COMMANDE:	24498	<u> </u>
NOTRE NUMÉRO DE COMMANDE:	83572 - 1 - 1A1	- Q
NUMÉRO DE FILIÈRE:	SO11569 - 1	
DESCRIPTION ITEM:	FLAT 2 1/2 X 1"	28188
ALLIAGE:	6061	-
TREMPAGE:	<u>r6</u>	
NUMÉRO DE COULÉE:	13061511A	0 0
	27 14103111	79948
<u>COMPOSITION CHIMIQUE DE LA COULÉI</u>	<u>E:</u>	-0 OV
Si Fe Cu Mn Mg Cr Ni Zn Ti 0.53 0.15 0.18 0.01 0.80 0.07 0.00 0.00 0.00	Ga V B Zr Bi Pb Sn Sr Co Al 1 0.00<	ence
	Sell-later	

\\que-2000\epics2000\CRW\Emmanuel\Qualité\certificat conformité.rpt

SIGNATURE:

Imprimé le:

12-September-2013

6:54:35AM



Sep 18, 2013

Report No. 1235

Tensile Properties of Aluminum (Rect Bars)

Test Date 18-Sep-13 Testing Machine Smart Series

Nom du Client Magna Stainless Inc. Opérateur François Bégin

Presse No. 2 Fillère SO11569-1

> Bon de Production 83572-1 Alliage & Trempe 6061/T6

Commentaire W.Q. Client No. 24498

Displacement Sensor Load Cell S/N (QS6685), Units (Lbs.)

EZ.2-2 (4361)

Crosshead Speed (Inches / min) or Rate 0.25

1242	Test No
SO11569-1	Specimen ID
3,928	Yield (lbs)
37.4	Yield (kpsi)
4,569	Tensile (lbs)
43.5	Tensile (kpsi)
16.85	Total Elong (%)
91.8	Hardness/ Dureté E1
o.	Hardness/ Dureté E2
92,0	Hardness/ Dureté E3
0.11	Area (in^2)
0.5030	Width (in)
0.2090	Thickness (in)

By: Date:

Test Performed in Accordance with ASTM B557, Rev. 88

Extrudex Aluminum 770 Chemin Oliver Saint-Nicolas, Quebec G7A 2N2 Tel (418) 831-4444 FAX (418) 831-7400

MATERIAL: 60/0/	16	/_	<u>06X2-5</u>	0			
RECEIVED BY:	Zin	0	•				
DATE: 14	1/0	2/1	D				
	2 2		3	MATERIAL CE	RT RECEIVED	0101	
<u>P/0#</u> 2	500	49			_	GET	1
QUANTITY ORDERED:	0.	7		QUANTITY	RECEIVED:	0 107	. 0 4-1
THICKNESS ORDERED: /- O	12 }	12	5 0	THICKNESS	RECEIVED:	1.008	2.51
SHEET SIZE:				SHEET SIZE	RECEIVED:		
01122703					_		
	NC	CR					
DESCRIPTION	(Ch	eck		C	OMMENTS		
	Y/I	N)					
SURFACE DAMAGE	Υ	(N)					
INCORRECT FINISH	Υ	(SI)					
CORROSION	Υ	(N)					
INCORRECT GRAIN DIRECTION	Υ	(Ñ					
INCORRECT MATERIAL	Υ	(N)					
INCORRECT THICKNESS	Υ	NO.					
PHOTO REQUIRED	Y	(1)					
CORRECT MATERIAL	(8)	N		035/2	2		
CORRECT REF # TO LINK CERT	(4)	N		25249			
CORRECT MATERIAL IDENTFICATION		N		1306/	5/10+		
CORRECT M# ON THE MATERIAL	(Y)	N		17/2893	5-		
DOES THIS MATERIAL REQUIRE	\ \						
ENGINEERING SIGN OFF	Υ	N					
DOES THIS REQUIRE AN	Υ	Â					
EXTRUSION REPORT		٧٧١					
CUT SAMPLE PIECE	= OF	MA	TERIAL AND	PREFORM A	HARDNESS CH	HECK.	
001 0/10/1 221 1201			ORD RESUL				
			HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL							1 / 1
SIZE OF TEST SAMPLE							- 11/-
HARDNESS / DUROMETER REA	/DIN	G		45 HRB			14103
			located in the	Quality Office			

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

ENGINEERING SIGNOFF (if required)

DATE:

QC 18 INSPECTION

INSPECTED BY:

DATE: 14/03/11



Material Test Report

Manifest: 272443

Ship To: Magna Stainless Inc.

5775 Kieran St.

St-Laurent, QC H4S 0A3

<u>Cu</u> 0.15

0.40

Our Order: 400592 - 1

Cust P.O.: PO26009

Die: ES05446

Fe

0.7

Part: 05446-000-240

Alloy Temper: 6061 T6

<u>Si</u>

0.40

0.8

6061

Min

Max

Description: (1.000)

Print Date: 1/17/14

Ch	emical	Compos	sition Ra	nge			
Mn	Mg	<u>Cr</u>	Zn	<u>Ti</u>	OtherEach	OtherTotal	
	0.8	0.04					
0.15	1.2	0.35	0.25	0.15	0.05	0.15	

Mechanical Properties

Strength ksi

Sample ID	Cast #	<u>Lot #</u>	Test Date	<u>Ultimate</u> <u>Tensile</u>	Yield 2% offset	Elongation 2" gage length
500736	(13121301A)	A11	1/17/14	41.17	36.11	12.3

Applicable Specifications: (ASTMB221-13

QQA200/8

Country of Origin: ONTARIO, CANADA

onf 14/03/11

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized:

MATERIAL: GOLGET RECEIVED BY: DATE: /9 P/O# 2 QUANTITY ORDERED: THICKNESS ORDERED: F SHEET SIZE:	1/07	2/. B/11 D/9 D/C	00	QUANTITY THICKNESS	RT RECEIVED RECEIVED: RECEIVED: RECEIVED:	98. 26.	, <u>A</u> ウロ
DESCRIPTION	NC (Chi Y/I	eck		С	OMMENTS		
SURFACE DAMAGE	Υ	Ņ/					
INCORRECT FINISH	Υ						
CORROSION	Υ						
INCORRECT GRAIN DIRECTION	Υ						
INCORRECT MATERIAL	Υ	N					
INCORRECT THICKNESS	Υ	N					
PHOTO REQUIRED	Υ	N					
CORRECT MATERIAL	(Y)	N		025/	v2		
CORRECT REF # TO LINK CERT	8	N		2324	13014		
CORRECT MATERIAL IDENTFICATION	10	N		13/2	1301A		
CORRECT M# ON THE MATERIAL	Ø	N		11/289	32		
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	Q					
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	N					
CUT SAMPLE PIECE	E OF	MA	TERIAL AND	PREFORM A	HARDNESS C	HECK.	
	-	KEC(ORD RESULT		DURA	DUR D	
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER REA	יטועוי	G	HRC	HRB	DONA	DOND	14/011
HARDINESS / DUROINETER REF			located in the	1 1 1 1 1 1 1 1			
	<u> 16</u>	SIEIS	iocated in the	acailly willow			

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

ENGINEERING SIGNOFF (if required)

DATE:

QC 18 INSPECTION

INSPECTED BY: DATE: 14/03/11



Material Test Report

Manifest: 272343

Ship To: Magna Stainless Inc.

5775 Kieran St.

St-Laurent, QC H4S 0A3

<u>Cu</u>

0.15

0.40

MAGNA

QC.2

Our Order: 400515 - 1

6061

Min

Max

Fe

0.7

Cust P.O.: PO25877

Die: ES05551

Part: 05551-000-240

Alloy Temper 6061 T6

Description: 1.500

Print Date: 1/17/14

0.40

0.8

Ch	emical	Compos	sition Ra	nge			
<u>Mn</u>	Mg	Cr	<u>Zn</u>	<u>Ti</u>	OtherEach	OtherTotal	
	8.0	0.04					1
0.15	1.2	0.35	0.25	0.15	0.05	0.15	E

Mechanical Properties

Strength ksi

Sample ID	Cast#	Lot#	Test Date	<u>Ultimate</u> <u>Tensile</u>	Yield 2% offset	Elongation 2" gage length
500520	13121091A	A11	1/15/14	42,84	38.76	12.9

Applicable Specifications: ASTMB221-13

QQA200/8

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc, certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized:

Evan Eng, Quality Assurance Mgr.

MATERIAL: 600/ RECEIVED BY: DATE: // P/O# 2 QUANTITY ORDERED: THICKNESS ORDERED: SHEET SIZE:	T6R 1031 324 407 R.1.5	11.50	QUANTITY THICKNES	ERT RECEIVED 'RECEIVED: S RECEIVED: E RECEIVED:	900 Q1 R 1.5	5+
DESCRIPTION	NCR (Check Y/N)		C	COMMENTS		
SURFACE DAMAGE	YN					
INCORRECT FINISH	YA					
CORROSION	YM					
INCORRECT GRAIN DIRECTION	YN					
INCORRECT MATERIAL	YN)				
INCORRECT THICKNESS	Y					
PHOTO REQUIRED	XX					
CORRECT MATERIAL	(Y) N					
CORRECT REF # TO LINK CERT	M N		232	49		
CORRECT MATERIAL IDENTFICATION	4/		13/	210914		
CORRECT M# ON THE MATERIAL	N N		14128	3437		
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y R					
DOES THIS REQUIRE AN EXTRUSION REPORT	YN		4			
CUT SAMPLE PIECE		TERIAL AND		HARDNESS CI	HECK.	
		HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL						5
SIZE OF TEST SAMPLE						14/13/4
HARDNESS / DUROMETER REA	DING		37HRB			11.5/1
QC 18 INSPECTION	<u>testers</u>	located in the		NGINEERING :	SIGNOFF (if	f required)
INSPECTED BY:					BY:	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

H:\FORMS\Quality Assurance\approved QA\MRIF Material Receipt Inspection Form revA



MAGNA MTR #: L084696

5775 RUE KIERAN ST-LAURENT, QUEBEC H4S 0A3 (514) 339-1211 1-800-363-6646

CERTIFICAT DE CONFORMITÉ CERTIFICATE OF CONFORMANCE

DATE:	03/07/2014
COMPAGNIE / COMPANY:	DART AEROSPACE LTD
VOTRE/YOUR #:	P023249
DATE DE LA COMMANDE / ORDER DATE:	03/06/2014
NOTRE / OUR #:	I092109

	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	RD 6061 T6	2 PC	ASTM B221
SIZE:	1-1/2" X 20'		
HEAT #:	13121091A		

MILL SOURCE: CAN ART ALUMINUM EXTRUSION INC.

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

Signed: BMuti.



CERTIFICAT DE CONFORMITÉ CERTIFICATE OF CONFORMANCE

JNA WIIK#: LU04090	
DATE:	03/07/2014
COMPAGNIE / COMPANY:	DART AEROSPACE LTD
VOTRE/YOUR #:	P023249
DATE DE LA COMMANDE / ORDER DATE:	03/06/2014
NOTRE / OUR #:	1092109

	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	(RD 6061 T6	1 PC	ASTM B221
SIZE:	T"X 20'		
HEAT #:	13121301A		
			on 14/03/11

MILL SOURCE: CAN ART ALUMINUM EXTRUSION INC.

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.



MAGNA MTR #: L079948

5775 RUE KIERAN ST-LAURENT, QUEBEC H4S 0A3 (514) 339-1211 1-800-363-6646

CERTIFICAT DE CONFORMITÉ CERTIFICATE OF CONFORMANCE

DATE: 03/07/2014 COMPAGNIE / COMPANY: DART AEROSPACE LTD VOTRE/YOUR #: P023249 DATE DE LA COMMANDE / ORDER DATE: 03/06/2014 NOTRE / OUR #: 1092109

	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	6061 T6	1 PC	ASTM B221
SIZE:	1"X2-1/2"X120"		
HEAT #:	13061511A		
			and 14/03/11

MILL SOURCE: EXTRUDEX ALUMINUM (QUEBEC) S.E.C.

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

Signed: B Muti-



CERTIFICAT DE CONFORMITÉ CERTIFICATE OF CONFORMANCE

GNA MTR # : L084698	i de partir compression de recorde de la compressión de la compressión de la compressión de compressión de la compressión del compressión de la compressión del compressión de
DATE:	03/07/2014
COMPAGNIE / COMPANY:	DART AEROSPACE LTD
VOTRE/YOUR #:	P023249
DATE DE LA COMMANDE / ORDER DATE:	03/06/2014
NOTRE / OUR #:	1092109

	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	6061 T6	1 PC	ASTM B221
SIZE:	3/4"X3"X20"		
HEAT #:	13111361A		
			an/14/03

MILL SOURCE: CAN ART ALUMINUM EXTRUSION INC.

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.



CERTIFICAT DE CONFORMITÉ CERTIFICATE OF CONFORMANCE

DATE: 03/07/2014 COMPAGNIE / COMPANY: DART AEROSPACE LTD VOTRE/YOUR #: P023249 DATE DE LA COMMANDE / ORDER DATE: 03/06/2014 NOTRE / OUR #: 1092109

	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	(6061 T6)	1 PC	ASTM B221
SIZE:	(3/4"X2"X20")		
HEAT #:	13110453A		4
			m/ 14/03/11

MILL SOURCE: CAN ART ALUMINUM EXTRUSION INC.

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.



CERTIFICAT DE CONFORMITÉ CERTIFICATE OF CONFORMANCE

MAGNA MTR#: L081566	o. V zak vojkovratenoj prinavik, ik kosa skoj skoj broj bospano dokra prokoj kandinoj ki sakono odkohate biz odkaj je je sigojo
DATE:	03/07/2014
COMPAGNIE / COMPANY:	DART AEROSPACE LTD
VOTRE/YOUR #:	P023249
DATE DE LA COMMANDE / ORDER DATE:	03/06/2014
NOTRE / OUR #:	1092109

	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	6061 T6	1 PC	ASTM B221
SIZE:	3/4"X1"X20"		
HEAT #:	22106		
			and 14/03/11

MILL SOURCE: EXTRUDEX ALUMINUM

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.



CERTIFICAT DE CONFORMITÉ CERTIFICATE OF CONFORMANCE

MAGNA MTR#: L085884	e Branchik Basting Basting Basting, mengapan kembanan kenadak kenada mandan kedangan di kenadah penganah ana d
DATE:	03/07/2014
COMPAGNIE / COMPANY:	DART AEROSPACE LTD
VOTRE/YOUR #:	P023249
DATE DE LA COMMANDE / ORDER DATE:	03/06/2014
NOTRE / OUR #:	I092109

	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	6061 T6	1 PC	ASTM B221
SIZE:	1/2"X1-1/4"X20'		
HEAT #:	(12100171A		

MILL SOURCE: EXTRUDEX ALUMINUM (QUEBEC) S.E.C.

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.



MAGNA MTR #: L085033

5775 RUE KIERAN ST-LAURENT, QUEBEC H4S 0A3 (514) 339-1211 1-800-363-6646

CERTIFICAT DE CONFORMITÉ CERTIFICATE OF CONFORMANCE

DATE:	03/07/2014
COMPAGNIE / COMPANY:	DART AEROSPACE LTD
VOTRE/YOUR #:(P023249
DATE DE LA COMMANDE / ORDER DATE:	03/06/2014
NOTRE / OUR #:	1092109

	DESCRIPTION	QUANTITÉ /QUANTITY	SPECIFICATIONS
TYPE:	6061 T6	1 PC	
SIZE:	1/2"X6"X20"		
HEAT #:	14ZSŪ1/2		
			or 14/03/11

MILL SOURCE: THE ALUMINUM COMPANY OF EGYPT

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date ou la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

Signed: B Munti.



TÉLÉPHONE:

(418) 831-4444

TÉLÉCOPIEUR:

(418) 831-7400

SANS FRAIS:

(800) 704-4244

770 Chemin Olivier, St-Nicolas, Québec G7A 2N2

CERTIFICAT DE CONFORMITÉ

Ce certificat garantit que le matériel décrit ci-dessous a été produit conformément au manuel d'assurance qualité d'EXTRUDEX ALUMINIUM (QUÉBEC) S.E.C., selon les normes:

00.2

(ANSI H35.1-1997) & (ASTM B221)

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SIGNATURE:

Imprimé le:

Still After

07-February-2014

8:45:19AM

MATERIAL: 606/7	6	.52	0X1.250	,					
RECEIVED BY:	in	2							
<u>DATE:</u> /4/	63	3/11	7						
P/O# 23	2	44		MATERIAL CE	RT RECEIVED	yes			
QUANTITY ORDERED:	0	1	_	QUANTITY	RECEIVED:	20			
THICKNESS ORDERED: STO	hV	1.2	250	THICKNESS	500×1.0	250			
	4	7.0		SHEET SIZE RECEIVED:					
SHEET SIZE:				OFFICE	111202112				
PECCENTION		CR		C	OMMENTS				
DESCRIPTION	١,	neck (N)			OIVIIVILIATO				
SURFACE DAMAGE	Υ	T (D)							
INCORRECT FINISH	Υ	(N)							
CORROSION	Υ	(N)							
INCORRECT GRAIN DIRECTION	Υ	N							
INCORRECT MATERIAL	Υ	(N)							
INCORRECT THICKNESS	Υ	(1)							
PHOTO REQUIRED	Υ	N							
CORRECT MATERIAL	(8)	N		5 51.3					
CORRECT REF # TO LINK CERT	Ŋ	N	2	3249			:		
CORRECT MATERIAL IDENTFICATION	Q	N	1210	01714					
CORRECT M# ON THE MATERIAL	Y	N	11.	28434					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	/Ñ							
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	Ñ			-				
			I.						
CUT SAMPLE PIECI	E OF	- MA	TERIAL AND I	PREFORM A	HARDNESS C	HECK.			
		REC	ORD RESULT	S BELOW					
			HRC	HRB	DUR A	DUR D			
TYPE OF MATERIAL									
SIZE OF TEST SAMPLE									
HARDNESS / DUROMETER READING									
			located in the G	uality Office					

INSPECTED BY:

DATE: 14/03/11

BY:

DATE:

ENGINEERING SIGNOFF (if required)

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23249

Purchase Order Date 3/6/2014 PO Print Date 3/6/2014

Page Number 1 of 4

Order From:

MAGNA STAINLESS **5775 RUE KIERAN** ST LAURENT, QC H4S 0A3 CA

VC-MAG002

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 363 6646

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Yours ppd

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

Net 30

Terms Currency

CAD

10127-2607

FOB

Destination-Collect

Extended Req Date/ CD Req Qty/ Description/ Line Reference Price Unit of **Taxable** Mfg ID Nbr Vendor Part Number Measure **Line Comments Promise Date Delivery Comments** \$43.50 \$2.18 20.00 3/12/2014 6061T6 BAR .375 x .750 M6061T6B0.375X00.750 f Yes 3/12/2014

MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$43.50

0/2014

\$26.40

M6061T6B0.500X01.250

6061-T6 Bar .500 x 1.25 6061 T6 Pay 25014 v 1 25

Yes

3/10/2014

MATERIAL SPEC'S SAME AS ABOVE

Line Total:

\$26.40

\$6.45

\$129.00

M6061T6B0.500X06.000

6061-T6 Bar .500 x 6.00

3/10/2014

Yes 3/10/2014

MATERIAL SPEC'S SAME AS ABOVE

PO Instructions: NOTE: PLEASE CUT MATERIAL IN 10 FT SECTION

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23249

Purchase Order Date 3/6/2014 PO Print Date 3/6/2014

Page Number 2 of 4

Order From:

VC-MAG002

DART AEROSPACE LTD Ship To:

MAGNA STAINLESS 5775 RUE KIERAN

ST LAURENT, QC H4S 0A3 CA

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 363 6646

Chantal Lavoie Buyer

Customer POID

Ship To Contact

Customer Tax # Terms

10127-2607 Net 30

Ship To Phone

Yours ppd

Currency

CAD

Ship Via: Ship Acct: **FOB**

Destination-Collect

M6061T6B0,750X01.000

6061-T6 Bar .750 x 1.00

3/10/2014

\$1.65

\$33.00

Yes

3/10/2014

\$129.00

MATERIAL SPEC'S SAME AS ABOVE

Line Total:

Line Total:

\$33.00

M6061T6B0.750X02.000

6061-T6 Bar .750 x 2.00

3/10/2014 Yes 3/10/2014

20.00

\$3.20

\$64.00

MATERIAL SPEC'S SAME AS ABOVE

Line Total:

\$64.00

M6061T6B0.750X03.000

6061-T6 Bar .750 x 3.00

3/10/2014

Yes

\$4.80

\$96.00

3/10/2014

Line Total:

\$96.00

MATERIAL SPEC'S SAME AS ABOVE

PO Instructions: NOTE: PLEASE CUT MATERIAL IN 10 FT SECTION

Note:



MAGNA STAINLESS

ST LAURENT, QC H4S 0A3

5775 RUE KIERAN

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23249

Purchase Order Date 3/6/2014 **PO Print Date** 3/6/2014

Page Number 3 of 4

Order From:

CA

VC-MAG002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

800 363 6646

Yours ppd

Chantal Lavoie Buyer

Customer POID

Customer Tax #

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

6061T6 BAR .750 X 6.00

3/12/2014

40.00

\$12.45

\$498.00

M6061T6B0.750X06.000

Yes 3/12/2014

 \mathbf{f}

MATERIAL SPEC'S SAME AS ABOVE

Line Total:

\$498.00

M6061T6B1.000X02.500

6061-T6 Bar 1.00 x 2.50

3/10/2014

10.00

\$5.28

\$52.80

Yes 3/10/2014

f

MATERIAL SPEC'S SAME AS ABOVE

\$52.80

M6061T6R1.000

ROUND BAR 1.00"

3/10/2014 Yes 3/10/2014

20.00

\$1.68

\$33.60

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total:

\$33.60

L IN 10 FT SECTION

PO Instructions: NOTE: PLEASE CUT MATERIA

Note:

3/6/2014



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23249

Purchase Order Date 3/6/2014 PO Print Date 3/6/2014

Page Number 4 of 4

Order From:

MAGNA STAINLESS 5775 RUE KIERAN ST LAURENT, QC H4S 0A3

CA

VC-MAG002

Ship To: DA

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Ship To Contact

Ship To Phone

Vendor Phone

800 363 6646

Yours ppd

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

Ship Acct:

M6061T6R1.500

Ship Via:

6064 MC D 1 D 1 S

3/10/2014

40.00

6061-T6 Round Bar 1.50

5/10/2011

Yes

3/10/2014

/!

\$3.83

\$153.00

MATERIAL SPEC'S SAME AS ABOVE

Line Total:

\$153.00

12 71401-45

PROCUREMENT QUALITY CLAUSES 3/10/2014

0.00

\$0.00

\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026certification of material conformance

A041 quality management system

A042 dart notification by supplier A043 retention of quality document

3/10/2014

Line Total:

\$0.00

PO Total:

\$1,129.30

PO Instructions: NOTE: PLEASE CUT MATERIAL IN 10 FT SECTION

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explaination.

Change Nbr:

2

Change Date:

3/6/2014